



Aircraft Operations Manual

FLIGHT PROCEDURES
TAKEOFF

OEI CONTINUED TAKEOFF - POWER LOSS AFTER V1.

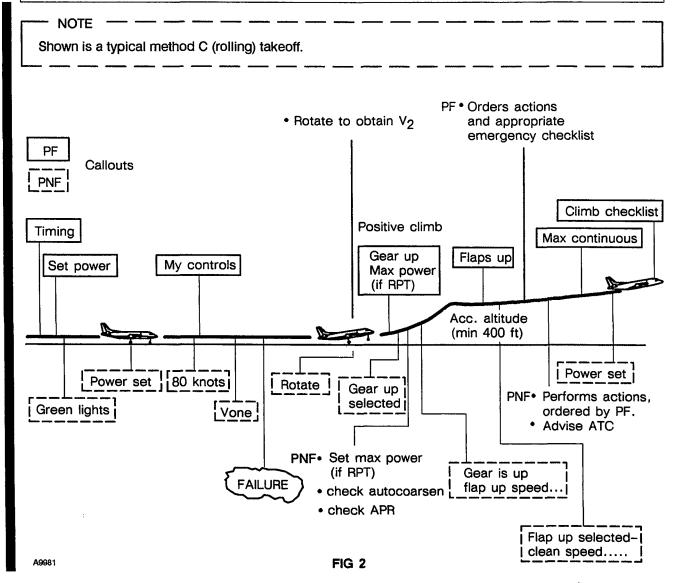
Acceleration altitude is minimum 400 ft above field elevation, or greater, if required (stated) for obstacle clearance.

The altitude is intended for acceleration to V_{CLEAN} for both flap 15 and flap 0 takeoffs. However, the altitude might vary depending on flap setting.

Takeoff with flap 15 or flap 0.

Climb at V_2 (if failure occurs after V_2 maintain speed, but not more then $V_2 + 10$) up to acceleration altitude, then accelerate in level flight to V_{CLEAN} . Maintain V_{CLEAN} up to MSA. If takeoff with flap 15, retract flap at $V_{CLEAN} - 3$.

Keep max power at least until final segment or for 5 minutes if required, then set MCP. At MSA the power may be reduced. Join landing procedure or if unable to land, proceed to nearest suitable airport. Below MSA, limit bank angle to 15°. For FD/AP operation, ½ BANK mode gives 13.5°.



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