

Recommendations for
De-Icing / Anti-Icing of
Aircraft on the Ground

21st Edition
September 2006

RECOMMENDATIONS FOR DE-ICING/ANTI-ICING OF AIRCRAFT ON THE GROUND – 21st EDITION

AEA DE-ICING / ANTI-ICING WORKING GROUP

The AEA De-icing/Anti-icing Working Group consists of dedicated member airline specialists in the de-icing/anti-icing field.

MISSION STATEMENT

The AEA De-icing/Anti-icing Working Group is the European focal point for the continuous development of safe, economical and environmentally friendly standards and procedures for the de-icing/anti-icing of aircraft on the ground in conjunction with related international standards organizations.

TERMS OF REFERENCE

Promote and develop safe practices, effective procedures and improved technology related to aircraft ground operations in winter conditions to ensure the highest possible levels of safety for passengers, flight crew and ground personnel.

Develop a set of commonly agreed recommended practices and procedures for the de-icing/anti-icing of aircraft on the ground, to reflect current industry best practice. Publish these recommendations as the document 'AEA Recommendations for De-Icing / Anti-Icing of Aircraft on the Ground'.

Update the document 'AEA Recommendations for De-Icing / Anti-Icing of Aircraft on the Ground', as required, to ensure continued compliance with all relevant standards and regulatory requirements, and to ensure that it continues to reflect current industry best practice.

Develop standards and specifications related to the de-icing/anti-icing of aircraft on the ground in conjunction with international standards organizations.

Prepare training material for aircraft ground de-icing/anti-icing purposes.

Harmonize with other organisations in the aircraft ground de-icing/anti-icing field (for example SAE, ISO, IATA, ICAO and regulatory authorities).

Assess the environmental impact of processes and materials used for aircraft ground de-icing/anti-icing, and promote measures to reduce the overall environmental impact of aircraft ground operations in winter conditions.

RECOMMENDATIONS FOR DE-ICING/ANTI-ICING OF AIRCRAFT ON THE GROUND – 21st EDITION

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This document has been drafted according to the best knowledge of the authors on the standard procedures for de-icing/anti-icing of commercial transport aeroplanes. However, it reflects general recommendations only and local airworthiness agencies' rulemaking and guidance as well as airframe manufacturers' manuals must always be followed. As individual icing situations or aircraft types/models may require special procedures, this document can never replace the responsibility of the operator's judgement. The responsibility for the correct de-icing/anti-icing of aeroplanes always stays with the operator of the aeroplane. Although great care has been taken, errors or misprints can occur for which neither the authors nor the AEA can be held liable. This is an AEA document that contains recommendations developed for the internal use of AEA member airlines in the first place. It may be amended at any time without prior indication. The AEA does not accept liability for any damage, personal injury, death or any other negative effect that may result from the use of the information contained in this document as a whole or parts thereof. Anybody or any organisation using this document and the information contained therein does so at its own risk and responsibility and must check, among other things, for last update available. If the document is used, the source (AEA) has to be quoted and the document as a whole has to be considered.

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AEA RECOMMENDATIONS FOR DE-ICING/ANTI-ICING OF AIRCRAFT ON THE GROUND

TABLE OF CONTENTS

1.	Introduction	4
2.	References	5
2.1	SAE documents	5
2.2	ISO documents	5
2.3	AEA documents	5
3.	Aircraft de-icing/anti-icing methods with fluids	5
3.1	Scope	5
3.2	References	6
3.3	Definitions	6
3.4.	Abbreviations	8
3.5.	General	8
3.6.	Staff training and qualification	8
3.7.	Fluid handling	9
3.8.	Contamination Check	10
3.9.	Procedures	10
3.10	General aircraft requirements after de-icing/anti-icing	16
3.11	Post de-icing/anti-icing check	16
3.12	Pre-takeoff Check	17
3.13	Pre-takeoff Contamination Check	17
3.14	Communication Procedures	17
3.15	Holdover time	18
4.	Aircraft de-icing methods with infrared technology	25
5.	Aircraft de-icing methods with forced air technology	25
6.	Quality Assurance Programme	25
6.1.	Station quality assurance programme for aircraft de-icing/anti-icing operations.	25
6.2.	Fluid Sampling Procedure for Type II, Type III, or Type IV Fluids	34
6.3	Checking Procedure for Aircraft De-icing/Anti-icing Fluids	34
7.	Local Frost Prevention in Cold Soaked Wing Areas	37
7.1.	Introduction	37
7.2.	Definitions	37
7.3.	Procedure	37
7.4.	Limits and Precautions	38
7.5.	Final check	38
7.6.	Flight Crew Information	38
8.	Off-gate de-icing/anti-icing procedures	38
8.1.	Communications	38
8.2.	Taxi guidance	38
8.3.	General instructions	38
8.4.	Responsibilities	39
8.5.	Terminology	39
9.	Standardised training	39

1. Introduction

This edition 21 completely replaces all previous editions.

The AEA recommendations for de-icing/anti-icing of aircraft on the ground have been established by the AEA De-icing/Anti-icing Working Group.

See also www.aea.be for Frequently Asked Questions and for the document "Training Recommendations and Background Information for De-Icing /Anti-Icing of Aircraft on the Ground".

Besides some smaller and editorial changes, the main changes in this year's update are:

- added definition of lowest operational use temperature (LOUT) for fluids, term is now used in fluid application guidelines (para. 3.3.18, 3.9.3.1.1.1, 3.9.3.1.1.2, and tables);
- added procedure for local wing frost removal (para. 3.9.1.3.2);
- distinguished between requirements for de-icing treatments (symmetrical, same treatment on left-hand and right-hand side of aircraft), and anti-icing (entire wing, entire horizontal stabiliser/elevator on both sides of aircraft); (para. 3.9.3.3.4)
- clarified that on wings, horizontal stabiliser, and elevators, spraying is to be done from leading edge to trailing edge, starting at the highest point of the surfaces towards the lowest parts (para. 3.9.1.6.1 and 3.9.2.4);
- added caution note that preventive anti-icing with thickened fluid has potential to build up residues, and appropriate inspection / cleaning program shall be established (para. 3.9.2.2.1 and 3.9.2.2.2);
- added caution note that application of thickened fluid, especially when used in a one-step process, may cause residues and in certain weather conditions impeded flight controls and that these residues may require removal (para. 3.9.3.3.1 and 3.9.3.3.2);
- added note that when thickened fluid is used in a one-step process or in the first step of a two-step process, an appropriate inspection / cleaning program shall be established, and whenever suitable de-icing and anti-icing to be done with only type I fluid (para. 3.9.3.3.1 and 3.9.3.3.2)
- added note that for removal of contamination on the lower side of the wings and the horizontal stabiliser and elevator, fluid shall be applied sparingly and whenever possible only type I should be used (para. 3.9.3.3.1);
- added note that lower side of wings and/or horizontal stabiliser and elevator is normally not foreseen but if de-icing is necessary, freezing point of fluid must be low enough to prevent refreezing (para. 3.9.3.3.2);
- added APU to areas where all reasonable precautions shall be taken to prevent fluid entry (para. 3.9.3.3.9);
- clarified clear ice precautions (para. 3.9.3.4.2);
- added note that frost or any other contamination is not acceptable on lower side of the horizontal stabiliser and elevator unless specified otherwise by aircraft manufacturer (para. 3.10.1.1);
- added clarification to the post de-icing/anti-icing check that if the check is not done by the flight crew itself, the commander must ensure that he has received a confirmation of the check before take off (para. 3.11);
- added to the anti-icing code as an optional statement "Post de-icing/anti-icing check complete", if check has been performed in accordance with requirements (para. 3.14.2);
- changed condition for measurement of pH (para. 6.3.2, 6.3.5, and 6.3.6.3)
- added tolerances for refractive index of diluted fluids for cases where fluid manufacturer does not publish limits (para. 6.3.6.2).

2. References

Wherever in this document fluid types I, II, III, or IV are indicated, this always refer to the latest version of the applicable ISO and SAE fluid types. (For example: type I fluid refers to ISO type I per ISO 11075 as well as SAE type I per AMS 1424. Type II fluid refers to ISO type II per ISO 11078 as well as SAE type II per AMS 1428. Type III and type IV fluid only refers to SAE type III and type IV respectively per AMS 1428.)

2.1 SAE documents

Copies of the SAE publications are available from: SAE, 400 Common Wealth Drive, Warrendale, PA 15096-0001, USA.

See also www.sae.org

AMS 1424, Deicing/anti-icing fluid, aircraft, SAE type I.
AMS 1428, Fluid, aircraft deicing/anti-icing, non newtonian, (pseudoplastic), SAE types II, III, IV.
ARP 4737, Aircraft deicing/anti-icing methods.
ARP 1971, Aircraft deicing vehicle - self-propelled, large capacity.
ARP 5149, Training Program Guidelines For De-icing/Anti-Icing Of Aircraft On The Ground.
AIR 9968, Viscosity Test Of Thickened De-icing/Anti-icing Fluid
ARD 50102, Forced Air Or Forced Air/Fluid Equipment For Removal Of Frozen Contaminants
AS5635, Message Boards (Deicing Facilities)

2.2 ISO documents

Copies of the ISO documents are available from: International Organization for Standardization, Case Postale 56, CH-1211, Genève 20, Switzerland.

See also www.iso.ch

ISO 11075:1993, Aerospace - Aircraft de-icing/anti-icing Newtonian fluids, ISO type I.
ISO 11076:2000, Aerospace - Aircraft de-icing/anti-icing methods with fluids
ISO 11077:1993, Aerospace - Self-propelled de-icing/anti-icing vehicles - Functional requirements.
ISO 11078:1994, Aerospace - Aircraft de-icing/anti-icing non-Newtonian fluids, ISO type II.

2.3 AEA documents

The documents are accessible via internet, www.aea.be

Training Recommendations and Background Information for De-Icing /Anti-Icing of Aircraft on the Ground

3. Aircraft de-icing/anti-icing methods with fluids

3.1 Scope

This section of the document establishes the minimum requirements for ground-based aircraft de-icing/anti-icing methods with fluids and procedures to facilitate the safe operation of transport aircraft during icing conditions (see also 3.9.3.2). This does not specify requirements for particular aircraft types.

NOTE: Particular airline or aircraft manufacturers published manuals, procedures or methods supplement the information contained in this document.

Frost, ice or snow deposits, which can seriously affect the aerodynamic performance and/or controllability of an aircraft, are effectively removed by the application of the procedures specified in this document.

3.2 References

Refer to section 2.

3.3 Definitions

For the purposes of this document, the following definitions apply.

3.3.1 active frost:

Active frost is a condition when frost is forming. Active frost occurs when aircraft surface temperature is:

- at or below 0 °C (32°F)
- and
- at or below dew point

3.3.2 anti-icing:

Precautionary procedure which provides protection against the formation of frost or ice and accumulation of snow or slush on treated surfaces of the aircraft for a limited period of time (holdover time).

3.3.3 anti-icing fluid:

- a) type I fluid;
- b) mixture of water and type I fluid;
- c) type II fluid, type III fluid, or type IV fluid;
- d) mixture of water and type II fluid, type III fluid, or type IV fluid.

NOTE: Fluids mentioned in a) and b) must be heated to ensure a temperature of 60 °C minimum at the nozzle.

3.3.4 check:

An examination of an item against a relevant standard by a trained and qualified person.

3.3.5 cold-soak effect:

The wings of aircraft are said to be "cold-soaked" when they contain very cold fuel as a result of having just landed after a flight at high altitude or from having been re-fuelled with very cold fuel. Whenever precipitation falls on a cold-soaked aircraft when on the ground, clear icing may occur. Even in ambient temperatures between -2°C and +15°C, ice or frost can form in the presence of visible moisture or high humidity if the aircraft structure remains at 0°C or below. Clear ice is very difficult to be detected visually and may break loose during or after takeoff. The following factors contribute to cold-soaking: temperature and quantity of fuel in fuel cells, type and location of fuel cells, length of time at high altitude flights, temperature of re-fuelled fuel and time since re-fuelling.

3.3.6 contamination:

contamination in this document is understood as all forms of frozen or semi-frozen moisture such as frost, snow, ice or slush.

3.3.7 contamination check:

check of aircraft surfaces for contamination to establish the need for de-icing.

3.3.8 de-icing:

Procedure by which frost, ice, slush or snow is removed from an aircraft in order to provide clean surfaces.

3.3.9 de-icing/anti-icing:

Combination of the procedures 'de-icing' and 'anti-icing'. It may be performed in one or two steps.

3.3.10 de-icing fluid:

- a) heated water;
- b) type I fluid;
- c) mixture of water and type I fluid;
- d) type II, type III, or type IV fluid;
- e) mixture of water and type II, type III, or type IV fluid.

NOTE: De-icing fluid is normally applied heated in order to assure maximum efficiency.

- 3.3.11 freezing drizzle:
Fairly uniform precipitation composed exclusively of fine drops (diameter less than 0.5 mm (0.02 in)) very close together which freezes upon impact with the ground or other exposed objects.
- 3.3.12 freezing fog:
A suspension of numerous minute water droplets which freezes upon impact with ground or other exposed objects, generally reducing the horizontal visibility at the earth's surface to less than 1 km (5/8 mile).
- 3.3.13 frost/hoar frost:
Ice crystals that form from ice saturated air at temperatures below 0°C (32°F) by direct sublimation on the ground or other exposed objects.
- 3.3.14 hail:
Precipitation of small balls or pieces of ice with a diameter ranging from 5 to >50 mm (0.2 to >2.0 in.) falling either separately or agglomerated.
- 3.3.15 holdover time:
Estimated time for which an anti-icing fluid will prevent the formation of frost or ice and the accumulation of snow on the protected surfaces of an aircraft, under weather conditions as specified in section 3.15.
- 3.3.16 ice pellets:
Precipitation of transparent (grains of ice), or translucent (small hail) pellets of ice, which are spherical or irregular, and which have a diameter of 5 mm (0.2 in.) or less. The pellets of ice usually bounce when hitting hard ground.
- 3.3.17 light freezing rain:
Precipitation of liquid water particles which freezes upon impact with the ground or other exposed objects, either in the form of drops of more than 0.5 mm (0.02 inch) or smaller drops which, in contrast to drizzle, are widely separated. Measured intensity of liquid water particles is up to 2.5 mm/hour (0.10 inch/hour) or 25 grams/dm²/hour with a maximum of 0.25 mm (0.01 inch) in 6 minutes.
- 3.3.18 lowest operational use temperature (LOUT):
The lowest operational use temperature (LOUT) is the higher (warmer) of
a) The lowest temperature at which the fluid meets the aerodynamic acceptance test (according to AS5900) for a given type (high speed or low speed) of aircraft
or
b) The freezing point of the fluid plus the freezing point buffer of 10°C for Type I fluid and 7°C for Type II, III or IV fluids.
For applicable values refer to the fluid manufacturer's documentation.
- 3.3.19 moderate and heavy freezing rain:
Precipitation of liquid water particles which freezes upon impact with the ground or other exposed objects, either in the form of drops of more than 0.5 mm (0.02 inch) or smaller drops which, in contrast to drizzle, are widely separated. Measured intensity of liquid water particles is more than 2.5 mm/hour (0.10 inch/hour) or 25 grams/dm²/hour.
- 3.3.20 rain or high humidity (on cold soaked wing):
Water, visible moisture or humidity forming ice or frost on the wing surface, when the temperature of the aircraft wing surface is at or below 0°C (32°F).
- 3.3.21 rain and snow:
Precipitation in the form of a mixture of rain and snow.
- 3.3.22 snow:
Precipitation of ice crystals, most of which are branched, star-shaped or mixed with unbranched crystals. At temperatures higher than -5°C (23°F), the crystals are generally agglomerated into snowflakes.
- 3.3.23 snow grains:
Precipitation of very small white and opaque particles of ice that are fairly flat or elongated with a diameter of less than 1 mm (0.04 in.). When snow grains hit hard ground, they do not bounce or shatter.
- NOTE: For holdover time purposes treat snow grains as snow.

3.3.24 snow pellets:
Precipitation of white, opaque particles of ice. The particles are round or sometimes conical; their diameter range from about 2-5 mm (0.08-0.2 in.). Snow pellets are brittle, easily crushed; they do bounce and may break on hard ground.

3.3.25 slush:
Snow or ice that has been reduced to a soft watery mixture.

3.4. Abbreviations

°C: degrees Celsius
°F: degrees Fahrenheit
AFM: Airplane Flight Manual
APU: Auxiliary Power Unit
FP: freezing point
LOUT: Lowest Operational Use Temperature
OAT: Outside Air Temperature

3.5. General

The various local rules concerning aircraft cold weather operations are very specific and shall be strictly adhered to.

A pilot shall not take off in an aircraft that has:

frost, snow, slush or ice on any propeller, windshield or power plant installation or on airspeed, altimeter, rate of climb or flight altitude instrument systems;
snow, slush or ice on the wings or stabilisers or control surfaces, in gaps between the airframe and control surfaces, or in gaps between control surfaces and control tabs, or any frost on the upper surfaces of wings or stabilisers or control surfaces. For this reason a contamination check of the aircraft surfaces shall be performed prior to departure.

3.6. Staff training and qualification

De-icing/anti-icing procedures must be carried out exclusively by personnel trained and qualified on this subject.

Companies providing de-icing/anti-icing services should have both a Qualification Programme and a Quality Assurance Programme to monitor and maintain an acceptable level of competence.

3.6.1 Training for crews

Both initial and annual recurrent training for flight crews and ground crews shall be conducted to ensure that all such crews obtain and retain a thorough knowledge of aircraft de-icing/anti-icing policies and procedures, including new procedures and lessons learned.

Training success shall be proven by an examination/assessment which shall cover all training subjects laid down in 3.6.2.

The theoretical examination shall be in accordance with JAR-66 or any equivalent requirements.

The pass mark shall be 75% and only persons passing this examination can be qualified.

For personnel performing the actual de-icing/anti-icing treatment on aircraft, practical training with the de-icing/anti-icing equipment shall be included.

3.6.2 Training subjects shall include but are not limited to the following (when applicable):

- a) Effects of frost, ice, snow, slush and fluids on aircraft performance.
- b) Basic characteristics of aircraft de-icing/anti-icing fluids, including causes and consequences of fluid degradation and residues.
- c) General techniques for removing deposits of frost, ice, slush, and snow from aircraft surfaces and for anti-icing.
- d) De-icing/anti-icing procedures in general and specific measures to be performed on different aircraft types.
- e) Types of checks required.
- f) De-icing/anti-icing equipment and facilities operating procedures including actual operation.
- g) Safety precautions.
- h) Emergency procedures.
- i) Fluid application and limitations of holdover time tables.
- j) De-icing/anti-icing codes and communication procedures.
- k) Special provisions and procedures for contract de-icing/anti-icing (if applicable).
- l) Environmental considerations, e.g. where to de-ice, spill reporting, hazardous waste control.

- m) New procedures and development, lessons learned from previous winters.
- n) Conditions which can lead to the formation of ice on the aircraft.

3.6.3 Records
Records of personnel training and qualifications shall be maintained for proof of qualification.

3.7. Fluid handling

De-icing/anti-icing fluid is a chemical product with environmental impact. During fluid handling, avoid any unnecessary spillage and comply with local environmental and health laws and the manufacturer's safety data sheet.

Different products shall not be mixed without additional qualification testing.

3.7.1 Storage

3.7.1.1 Tanks dedicated to the storage of de-icing/anti-icing fluids shall be used.

3.7.1.2 Storage tanks shall be of a material of construction compatible with the de-icing/anti-icing fluid, as specified by the fluid manufacturer (corrosion resistant steel, plastic, etc). Care should be taken to avoid using dissimilar metals in contact with each other, as galvanic couples may form and degrade thickened fluids.

3.7.1.3 Tanks shall be conspicuously labelled to avoid contamination.

3.7.1.4 Tanks shall be inspected annually for corrosion and/or contamination. If corrosion or contamination is evident, tanks shall be maintained to standard or replaced. To prevent corrosion at the liquid/vapour interface and in the vapour space, a high liquid level in the tanks is recommended.

NOTE: If the quality of the fluids is checked in accordance with paragraph 6.3.4, the inspection interval may be longer than one year.

3.7.1.5 The storage temperature limits shall comply with the manufacturer's guidelines.

3.7.1.6 The stored fluid shall be checked routinely to ensure that no degradation/contamination has occurred.

3.7.2 Pumping

De-icing/anti-icing fluids can show degradation caused by excessive mechanical shearing. Therefore only compatible pumps and spraying nozzles shall be used. The design of the pumping systems shall be in accordance with the fluid manufacturer's recommendations.

3.7.3 Transfer lines

3.7.3.1 Dedicated transfer lines shall be conspicuously labelled to prevent contamination and shall be compatible with the de-icing/anti-icing fluids to be transferred.

3.7.4 Heating

De-icing/anti-icing fluids shall be heated according to the fluid manufacturer's guidelines.

For Type I fluids, water loss may cause undesirable aerodynamic effects.

For Type II / III / IV fluids thermal exposure and/or water loss may cause a reduction in fluid viscosity leading to lower holdover times.

The fluids shall be checked periodically in accordance with paragraph 6.3.

**CAUTION: Avoid unnecessary heating of fluid in vehicle tanks.
Prolonged or repeated heating of fluids (directly or indirectly) may result in loss of water which can lead to performance degradation of the fluid.**

Any of the following situations or a combination of them can accelerate the fluid performance degradation:

- a) low fluid consumption;
- b) trucks being in standby mode with heating system on for extended periods of time;
- c) high temperatures in fluid tanks;
- d) high temperatures in water tanks which are in direct contact with the fluid tanks (no insulation between tanks).

3.7.5 Application

3.7.5.1 Application equipment shall be cleaned thoroughly before being initially filled with de-icing/anti-icing fluid in order to prevent fluid contamination.

- 3.7.5.2 De-icing/anti-icing fluid in trucks shall not be heated in confined or poorly ventilated areas.
- 3.7.5.3 The integrity of the fluid at the spray nozzle shall be checked periodically.

3.8. Contamination Check

This is a check for the need to de-ice. This check shall include the areas mentioned in section 3.10.1.1 through 3.10.1.7 and any other as recommended by the aircraft manufacturer. It shall be performed from points offering sufficient visibility of these parts (e.g. from the de-icing vehicle itself or any other suitable piece of equipment).

Any contamination found, except frost mentioned in paragraph 3.10.1.1 and 3.10.1.7, shall be removed by a de-icing treatment. If anti-icing is also required, this treatment may be performed as a one-step or two-step de-icing/anti-icing of the relevant surfaces.

3.9. Procedures

These procedures specify the recommended methods for de-icing and anti-icing of aircraft on the ground to provide an aerodynamically clean aircraft.

When aircraft surfaces are contaminated, they shall be de-iced prior to dispatch. When there is a risk of contamination of the aircraft surfaces at the time of dispatch, these surfaces shall be anti-iced. If both de-icing and anti-icing are required, the procedure may be performed in one or two steps. The selection of a one- or two-step process depends upon weather conditions, available equipment, available fluids and the holdover time to be achieved. If a one-step procedure is used, then both 3.9.1 and 3.9.2 apply.

NOTE 1: Slippery conditions can exist on the ground or equipment following the de-icing/anti-icing procedure.

For guidance regarding fluid limitations, see 3.9.3.1.

NOTE 2: Where holdover time is critical, a two-step procedure using undiluted type II, III, or IV fluid for the second step should always be considered.

3.9.1 De-icing

Ice, snow, slush or frost may be removed from aircraft surfaces by heated fluids, mechanical methods, alternate technologies or combinations thereof. The following procedures shall be used for their removal by fluids.

NOTE 1: Alternate technology may be used to accomplish the de-icing process, provided that the requirements in section 3.10 are accomplished.

NOTE 2: Pre-step process to be done prior to de-icing/anti-icing
If agreed by the operator, a pre-step process prior to the de-icing process, in order to remove large amounts of frozen contamination (e.g. snow, slush or ice), may be considered to reduce the quantity of glycol-based de-icing fluid that is needed. This pre-step process may be performed with various means (e.g., brooms, forced air, heat, heated water, heated fluids with negative buffer freezing point). If the pre-step procedure is used, make sure that the subsequent de-icing process removes all frozen contamination including the contamination that may have formed on surfaces and or in cavities due to the pre-step process.

3.9.1.1 Requirements

Ice, snow, slush and frost shall be removed from aircraft surfaces prior to dispatch or prior to anti-icing.

3.9.1.2 General

For maximum effect, fluids shall be applied close to the surface of the skin to minimise heat loss.

NOTE: The heat in the fluid effectively melts any frost, as well as light deposits of snow, slush and ice. Heavier accumulations require the heat to break the bond between the frozen deposits and the structure; the hydraulic force of the fluid spray is then used to flush off the residue. The de-icing fluid will prevent re-freezing for a period of time depending on aircraft skin and ambient temperature, the fluid used, the mixture strength and the weather.

3.9.1.3 Removal of frost and light ice

3.9.1.3.1 General procedure

A nozzle setting giving a solid cone (fan) spray should be used.

NOTE: This ensures the largest droplet pattern available, thus retaining the maximum heat in the fluid. Providing the hot fluid is applied close to the aircraft skin, a minimal amount of fluid will be required to melt the deposit.

3.9.1.3.2 Local wing frost removal

For frost limited to small patches on the upper wing surface only, and where no precipitation is falling or expected, 'local area' de-icing may be carried out.

Spray the affected area with a suitable heated fluid/water mix, then spray the same area on the other wing. Both wings must be treated identically (same areas, same fluid), even if the frost is only present on one wing. The person releasing the aircraft must check that all frozen deposits have been removed, and then report details of the treatment to the Commander.

NOTE: Holdover times do not apply.

3.9.1.4 Removal of snow

A nozzle setting sufficient to flush off deposits and minimise foam production is recommended. Foam could be confused as snow.

NOTE: The procedure adopted will depend on the equipment available and the depth and type of snow; i.e. light and dry or wet and heavy. In general, the heavier the deposits the heavier the fluid flow that will be required to remove it effectively and efficiently from the aircraft surfaces. For light deposits of both wet and dry snow, similar procedures as for frost removal may be adopted. Wet snow is more difficult to remove than dry snow and unless deposits are relatively light, selection of high fluid flow will be found to be more effective. Under certain conditions it will be possible to use the heat, combined with the hydraulic force of the fluid spray to melt and subsequently flush off frozen deposits. However, where snow has bonded to the aircraft skin, the procedures detailed in 3.9.1.5 should be utilised. Heavy accumulation of snow will always be difficult to remove from aircraft surfaces and vast quantities of fluid will invariably be consumed in the attempt. Under these conditions, serious consideration should be given to removing the worst of the snow manually before attempting a normal de-icing procedure.

3.9.1.5 Removal of ice

Heated fluid shall be used to break the ice bond. The method makes use of the high thermal conductivity of the metal skin.

A stream of hot fluid is directed at close range onto one spot at an angle of less than 90°, until the aircraft skin is just exposed. The aircraft skin will then transmit the heat laterally in all directions raising the temperature above the freezing point thereby breaking the adhesion of the frozen mass to the aircraft surface. By repeating this procedure a number of times, the adhesion of a large area of frozen snow or glazed ice can be broken. The deposits can then be flushed off with either a low or high flow, depending on the amount of the deposit.

3.9.1.6 General de-icing fluid application strategy

For effective removal of snow and ice, the following techniques shall be adopted. Certain aircraft can require unique procedures to accommodate design differences, see manufacturer's instructions.

Ice, snow or frost dilutes the fluid. Apply enough hot de-icing fluid ensure that re-freezing does not occur and all contaminated fluid is driven off.

3.9.1.6.1 Wings, horizontal stabiliser, and elevators

Spray from the leading edge to the trailing edge. Start at the highest point of the surfaces and work to the lowest parts.

3.9.1.6.2 Vertical surfaces

Start at the top and work down.

3.9.1.6.3 Fuselage

Spray along the top centre-line and then outboard. Ensure that it is clear of ice and snow in accordance with aircraft manufacturer's manuals. Hoarfrost may be allowed.

- 3.9.1.6.4 Landing gears and wheel bays
The application of de-icing fluid in this area shall be kept to a minimum. De-icing fluid shall not be sprayed directly onto brakes and wheels.
NOTE: Accumulations such as blown snow may be removed by other means than fluid (mechanically, air blast, heat etc). However, where deposits have bonded to surfaces, they can be removed by the application of hot air or by spraying with hot de-icing fluids.
- 3.9.1.6.5 Engines
Deposits of snow shall be removed mechanically from engine intakes prior to departure. Any frozen deposits that have bonded to either the lower surface of the intake, the fan blades including the rear side, or propellers, shall be removed by hot air or other means recommended by the engine manufacturer.
- 3.9.2 Anti-Icing
Ice, snow, slush or frost will, for a period of time, be prevented from accumulating on aircraft surfaces by the application of anti-icing fluids. The following procedures shall be adopted when using anti-icing fluids.
- 3.9.2.1 Required usage
Anti-icing fluid shall be applied to the aircraft surfaces when freezing rain, snow or other freezing precipitation may adhere to the aircraft at the time of aircraft dispatch.
- 3.9.2.2 Optional usage
- 3.9.2.2.1 Type II, III, or IV fluid may be applied onto clean aircraft surfaces at the time of arrival (preferably before unloading begins) on short turnarounds during freezing precipitation and on overnight parked aircraft. This will minimise ice accumulation prior to departure and often makes subsequent de-icing easier.
CAUTION: This practice has the potential to build up residues. An appropriate inspection and cleaning program shall be established.
- 3.9.2.2.2 On receipt of a frost, snow, freezing drizzle, freezing rain or freezing fog warning from the local meteorological service, type II, III, or IV fluid may be applied to clean aircraft surfaces prior to the start of freezing precipitation. This will minimise the possibility of snow and ice bonding or reduce the accumulation of frozen precipitation on aircraft surfaces and facilitate subsequent de-icing.
CAUTION: This practice has the potential to build up residues. An appropriate inspection and cleaning program shall be established.
- Prior to flight the aircraft must be deiced, unless the integrity of the fluid can be ensured. Deice in accordance with Table I, whenever possible, to reduce the potential for residue build up.
- 3.9.2.3 General
For effective anti-icing, an even layer of sufficient thickness of fluid is required over the prescribed aircraft surfaces, which are clean (free of frozen deposits). For longer anti-icing protection, undiluted type II, type III, or type IV fluid should be used.
The high fluid pressures and flow rates normally associated with de-icing are not required for this operation and, where possible, pump speeds should be reduced accordingly. The nozzle of the spray gun should be adjusted to provide a medium spray.
NOTE: Type I fluids provide limited holdover effectiveness when used for anti-icing purposes. Little benefit is gained from the minimal holdover time generated.
- 3.9.2.4 Anti-icing fluid application strategy
The process should be continuous and as short as possible. Anti-icing should be carried out as near to the departure time as operationally possible in order to utilise maximum holdover time. The anti-icing fluid shall be distributed uniformly and with sufficient thickness over all surfaces to which it is applied. In order to control the uniformity, all horizontal aircraft surfaces shall be visually checked during application of the fluid. The correct amount is indicated by fluid just beginning to run off the leading and trailing edges. For guidance on amount of fluid refer to the AEA document "Training Recommendations and Background Information for De-Icing /Anti-Icing of Aircraft on the Ground". Spray from the leading edge to the trailing edge. Start at the highest point of the surfaces and work to the lowest parts. On vertical surfaces, start at the top and work down.
The following surfaces shall be treated:
a) wing upper surface and leading edges;

- b) horizontal stabiliser upper surfaces including leading edges and elevator upper surfaces;
- c) vertical stabiliser and rudder;
- d) fuselage upper surfaces depending upon the amount and type of precipitation (especially important on centre-line engined aircraft).

CAUTION: Anti-icing fluids may not flow evenly over wing leading edges, horizontal and vertical stabilisers. These surfaces should be checked to ensure that they are properly coated with fluid.

3.9.3 Limits and Precautions

3.9.3.1 Fluid related limits

3.9.3.1.1 Temperature limits

When performing two-step de-icing/anti-icing, the freezing point of the fluid used for the first step shall not be more than 3 °C (5 °F) above ambient temperature. (See also tables 1 and 2.)

3.9.3.1.1.1 Type I fluids

The freezing point of the type I fluid mixture used for either one-step de-icing/anti-icing or as a second step in the two-step operation shall be at least 10°C (18°F) below the outside air temperature. In no case shall this temperature be lower than the lowest operational use temperature (LOUT).

CAUTION: Type I fluids supplied as concentrates for dilution with water prior to use shall not be used undiluted. For exceptions refer to fluid manufacturer's documentation.

3.9.3.1.1.2 Type II / type III / type IV fluids

Type II, III, and IV fluids used as de-icing/anti-icing agents may have a lower temperature application limit of -25°C (-13°F). The application limit may be lower, provided a 7°C (12,6°F) buffer is maintained between the freezing point of the neat fluid and outside air temperature. In no case shall this temperature be lower than the lowest operational use temperature (LOUT).

3.9.3.1.2 Application limits

Under no circumstances shall an aircraft that has been anti-iced receive a further coating of anti-icing fluid directly on top of the contaminated film.

If an additional treatment is required before flight, a complete de-icing/anti-icing shall be performed (see application tables 1 and 2). Ensure that any residues from previous treatment are flushed off. Anti-icing only is not permitted.

3.9.3.2 Aircraft related limits

The application of de-icing/anti-icing fluid shall be in accordance with the requirements of the airframe/engine manufacturers.

3.9.3.3 Procedure precautions

3.9.3.3.1

One-step de-icing/anti-icing is performed with a heated anti-icing fluid (refer to 3.3.4). The fluid used to de-ice the aircraft remains on aircraft surfaces to provide limited anti-ice capability. The correct fluid concentration shall be chosen with regard to desired holdover time and is dictated by outside air temperature and weather conditions (see tables 1 and 2).

CAUTION : Wing skin temperatures may be lower than OAT. If this condition is identified, a stronger mix (more glycol) may need to be used to ensure a sufficient freeze point buffer.

CAUTION: The application of type II, III, or IV fluid, especially when used in a one step process, may cause residues to collect in aerodynamically quiet areas, cavities and gaps. Dried residues may rehydrate and freeze following a period of high humidity and/or rain conditions. This may impede flight control systems. These residues may require removal. Consult the aircraft manufacturer with regard to inspection methods and frequency, related maintenance requirements and aircraft washing recommendations.

NOTE 1: If a Type II, III or IV fluid is used in a one step process, then an appropriate inspection and cleaning program shall be established. Whenever suitable, deice and anti-ice with only Type I.

NOTE 2: When checking for residues, their visibility may be facilitated by misting with water.

NOTE 3: If removal of contamination is required on the lower side of the wings and the horizontal stabiliser and elevator, de-icing/anti-icing fluid shall be applied sparingly to minimise fluid flow into drain holes. Whenever possible, use Type I only. Consult the aircraft manufacturer's documentation.

3.9.3.3.2 Two-step de-icing/anti-icing (When the first step is performed with de-icing fluid): The correct fluid(s) shall be chosen with regard to ambient temperature. After de-icing, a separate over-spray of anti-icing fluid shall be applied to protect the relevant surfaces thus providing maximum possible anti-ice capability. The second step is performed with anti-icing fluid. The correct fluid concentration shall be chosen with regard to desired holdover time and is dictated by outside air temperature and weather conditions (see tables 1 and 2). The second step shall be performed before first step fluid freezes (typically within 3 min), if necessary area by area.

When applying the second step fluid, use a spraying technique, which completely covers the first step fluid (for example using the method described in 3.9.2.4) and provides a sufficient amount of second step fluid. For guidance on amount of fluid refer to the AEA document "Training Recommendations and Background Information for De-Icing /Anti-Icing of Aircraft on the Ground". Where re-freezing occurs following the initial treatment, both first and second step must be repeated.

CAUTION: Wing skin temperatures may be lower than OAT. If this condition is identified, a stronger mix (more glycol) may need to be used to ensure a sufficient freeze point buffer.

CAUTION: The application of type II, III, or IV fluid, especially when used in a one step process or in the first step of a two step process, may cause residues to collect in aerodynamically quiet areas, cavities and gaps. Dried residues may rehydrate and freeze following a period of high humidity and/or rain conditions. This may impede flight control systems. These residues may require removal. Consult the aircraft manufacturer with regard to inspection methods and frequency, related maintenance requirements and aircraft washing recommendations. The use of hot water or heated mix of type I fluid/water for the first step of a two-step de-icing/anti-icing process will minimise the formation of residues.

NOTE 1: If a Type II, III or IV fluid is used in the first step of a two step process, then an appropriate inspection and cleaning program shall be established. Whenever suitable, deice and anti-ice with only Type I.

NOTE 2: When checking for residues, their visibility may be facilitated by misting with water.

NOTE 3: Anti-icing of the lower side of the wings and/or horizontal stabiliser and elevator is normally not foreseen. However, if these surfaces must be deiced, the freezing point of the de-icing fluid must be low enough to prevent refreezing.

3.9.3.3.3 With regard to holdover time provided by the applied fluid, the objective is that it be equal to or greater than the estimated time from start of anti-icing to start of takeoff based on existing weather conditions.

3.9.3.3.4 De-icing treatments shall be symmetrical, that is, left-hand and right-hand side of the aircraft shall receive the same treatment, even when only one side of the aircraft is contaminated. Anti-icing treatments shall always cover the entire wing and/or the entire horizontal stabiliser/elevator on both sides of the aircraft.

CAUTION: Aerodynamic problems could result if these requirements are not met.

3.9.3.3.5 During anti-icing and de-icing, the moveable surfaces shall be in a position as specified by the aircraft manufacturer.

3.9.3.3.6 Engines are normally shut down but may remain running at idle during de-icing/anti-icing operations. Air conditioning and/or APU air shall be selected OFF, or as recommended by the airframe and engine manufacturer.

3.9.3.3.7 De-icing/anti-icing fluids shall not be sprayed directly on wiring harnesses and electrical components (receptacles, junction boxes, etc.), onto brakes, wheels, exhausts, or thrust reversers.

- 3.9.3.3.8 De-icing/anti-icing fluid shall not be directed into the orifices of pitot heads, static ports or directly onto airstream direction detectors probes/angle of attack airflow sensors.
- 3.9.3.3.9 All reasonable precautions shall be taken to minimise fluid entry into engines, APU, other intakes/outlets and control surface cavities.
- 3.9.3.3.10 Fluids shall not be directed onto flight deck or cabin windows as this can cause crazing of acrylics or penetration of the window seals.
- 3.9.3.3.11 Prior to the application of de-icing/anti-icing fluids all doors and windows should be closed to prevent:
- galley floor areas being contaminated with slippery de-icing fluids;
 - upholstery becoming soiled.
- NOTE: Doors shall not be closed until all ice or snow has been removed from the surrounding area.
- 3.9.3.3.12 Any forward area from which fluid can blow back onto windscreens during taxi or subsequent takeoff shall be free of residues prior to departure.
- 3.9.3.3.13 If type II, III, or IV fluids are used, all traces of the fluid on flight deck windows should be removed prior to departure, particular attention being paid to windows fitted with wipers. De-icing/anti-icing fluid may be removed by rinsing with an approved cleaner and a soft cloth.
- 3.9.3.3.14 Landing gear and wheel bays shall be kept free from build-up of slush, ice or accumulations of blown snow.
- 3.9.3.3.15 When removing ice, snow, slush or frost from aircraft surfaces care shall be taken to prevent it entering and accumulating in auxiliary intakes or control surface hinge areas, i.e. remove snow from wings and stabiliser surfaces forward towards the leading edge and remove from ailerons and elevators back towards the trailing edge.
- 3.9.3.3.16 Ice can build up on aircraft surfaces when descending through dense clouds or precipitation during an approach. When ground temperatures at the destination are low, it is possible for flaps to be retracted and for accumulations of ice to remain undetected between stationary and moveable surfaces. It is therefore important that these areas are checked prior to departure and any frozen deposits are removed.
- 3.9.3.3.17 Under freezing fog conditions, the rear side of the fan blades shall be checked for ice build-up prior to start-up. Any deposits discovered shall be removed by directing air from a low flow hot air source, such as a cabin heater, onto the affected areas.
- 3.9.3.3.18 A flight control check should be considered according to aircraft type (see relevant manuals). This check should be performed after de-icing/anti-icing.
- 3.9.3.3.19 After frequent applications of de-icing/anti-icing fluids it is advisable to inspect aerodynamically quiet areas and cavities for residues of thickened de-icing/anti-icing fluid. For these inspections it may be necessary to open access panels. Consult airframe manufacturers for inspection and cleaning details and procedures.
- 3.9.3.4 Clear ice precautions
- 3.9.3.4.1 Clear ice can form on aircraft surfaces, below a layer of snow or slush. It is therefore important that surfaces are closely examined following each de-icing operation, in order to ensure that all deposits have been removed.
- 3.9.3.4.2 Significant deposits of clear ice can form, in the vicinity of the fuel tanks, on wing upper surfaces as well as under-wing. Aircraft are most vulnerable to this type of build-up when:
- wing temperatures remain well below 0°C (32°F) during the turnaround/transit;
 - ambient temperatures between -2°C and +15°C (28°F and 59°F) are experienced;
 - ambient humidity is high and/or precipitation occurs while the aircraft is on the ground.
- This type of ice formation is extremely difficult to detect. However, frost or ice on the lower surface of either wing can indicate the presence of clear ice on the upper wing surfaces. Therefore when the above conditions prevail, or when there is otherwise any doubt whether clear ice has formed, a close examination shall be made immediately prior to departure, in order to ensure that all frozen deposits have in fact been removed.
- NOTE 1: Clear ice can form at other temperatures if conditions a) and c) exist.

NOTE 2: Low wing temperatures associated with this type of build-up normally occur when large quantities of cold fuel remain in wing tanks during the turnaround/ transit and any subsequent re-fuelling does not cause a sufficient increase in wing temperature.

3.10 General aircraft requirements after de-icing/anti-icing

3.10.1 Following the de-icing/anti-icing procedures and prior to takeoff, the critical aircraft surfaces shall be clean of all frost, ice, slush, and snow accumulations in accordance with the following requirements.

3.10.1.1 Wings, tail and control surfaces

Wings, tail and control surfaces shall be free of ice, snow, slush, and frost except that a coating of frost may be present on wing lower surfaces in areas cold soaked by fuel between forward and aft spars in accordance with the aircraft manufacturer's published manuals.

NOTE: Frost or any other contamination is not acceptable on the lower side of the horizontal stabiliser and elevator, unless specified otherwise in the AFM or other aircraft manufacturer's documentation.

3.10.1.2 Pitot heads and static ports

Pitot heads and static ports shall be clear of ice, frost, snow and fluid residues.

3.10.1.3 Engines

Engine inlets, exhaust nozzles, cooling intakes, control system probes and ports shall be clear of ice and snow. Engine fan blades or propellers (as appropriate) shall be clear of ice, frost and snow, and shall be free to rotate.

3.10.1.4 Air conditioning inlets and exits

Air conditioning inlets and exits shall be clear of ice, frost and snow. Outflow valves shall be clear and unobstructed.

3.10.1.5 Landing gear and landing gear doors

Landing gear and landing gear doors shall be unobstructed and clear of ice, frost and snow.

3.10.1.6 Fuel tank vents

Fuel tank vents shall be clear of ice, frost and snow.

3.10.1.7 Fuselage

Fuselage shall be clear of ice and snow. Frost may be present in accordance with the aircraft manufacturer's manuals.

3.10.2 Flight control check

A functional flight control check using an external observer may be required after de-icing/anti-icing depending upon aircraft type (see relevant manuals). This is particularly important in the case of an aircraft that has been subjected to an extreme ice or snow covering.

3.10.3 Dried fluid residues when the aircraft has not been flown after anti-icing

Dried fluid residue could occur when surfaces have been treated but the aircraft has not subsequently been flown and not been subject to precipitation. The fluid may then have dried on the surfaces. In such situations the aircraft must be checked for residues from de-icing / anti-icing fluids and cleaned as necessary.

3.10.4 Special maintenance considerations

Proper account should be taken of the possible side-effects of fluid use. Such effects may include, but are not necessarily limited to, dried and/or rehydrated residues, corrosion and the removal of lubricants.

3.11 Post de-icing/anti-icing check

An aircraft shall not be dispatched after a de-icing/anti-icing operation until the aircraft has received a final check by a trained and qualified person.

This check in accordance with section 3.10 shall visually cover all critical parts of the aircraft and be performed from points offering sufficient visibility of these parts (e.g. from the de-icer itself or another elevated piece of equipment). Any contamination found, shall be removed by further de-icing/anti-icing treatment and the check repeated.

If the check is NOT to be performed by the flight crew then the commander must ensure that he has received confirmation that it has been accomplished before take off.

3.12 Pre-takeoff Check

The Commander shall continually monitor the environmental situation after the performed de-icing/anti-icing treatment. Prior to takeoff he shall assess whether the applied holdover time is still appropriate.

This Check is normally performed from inside the flight deck.

3.13 Pre-takeoff Contamination Check

A check of the critical surfaces for contamination.

This check shall be performed when the condition of the critical surfaces of the aircraft cannot be effectively assessed by a pre-takeoff check or when the applied holdover time has been exceeded.

This check is normally performed from outside the aircraft.

The alternate means of compliance to a pre-takeoff contamination check is a complete de-icing/anti-icing re-treatment of the aircraft.

3.14 Communication Procedures

3.14.1 De-icing/anti-icing operation

An aircraft shall not be dispatched for departure after a de-icing/anti-icing operation until the Commander has been notified of the type of de-icing/anti-icing operation performed.

The standardised notification performed by qualified personnel indicates that the aircraft critical parts are checked free of ice, frost, snow, and slush, and in addition includes the necessary de-icing/anti-icing code as specified in 3.14.2 to allow the Commander to estimate the holdover time to be expected under the prevailing weather conditions with reference to section 3.15.

3.14.2 Anti-Icing Codes

The following information shall be recorded and be communicated to the Commander by referring to the last step of the procedure and in the sequence provided below:

- a) the fluid type; i.e. Type I, II, III, IV
- b) the concentration of fluid within the fluid/water mixture, expressed as a percentage by volume;

NOTE 1: no requirement for Type I fluid

- c) the local time (hours/minutes) at the beginning of the final de-icing/anti-icing step;
- d) the date (written: day, month, year);

NOTE 2: required for record keeping, optional for Commander notification.

- e) the complete name of the anti-icing fluid (so called "brand name").

NOTE 3: optional; for type II and IV fluids only.

- f) the statement "Post de-icing/anti-icing check completed".

NOTE 4: This statement (not the check) is optional, and only to be used if the check has been performed in accordance with 3.10 and 3.11 by a person trained and qualified in accordance with 3.6.

EXAMPLE

A de-icing/anti-icing procedure whose last step is the use of a mixture of 75% of a type II fluid and 25% water, commencing at 13:35 local time on 20 February 2006, is recorded as follows:

TYPE II/75 13:35 (20th FEB 2006) ("complete name of anti-icing fluid") "Post de-icing/anti-icing check completed".

3.14.3

Post de-icing/anti-icing check and transmission of the Anti-Icing Code to the Commander

It shall be clearly defined by the aircraft operator which company is responsible for carrying out the post de-icing/anti-icing check and providing the Commander with the Anti-Icing Code.

If two different companies are involved in the de-icing/anti-icing treatment and post de-icing/anti-icing check, it must be ensured that the Anti-Icing Code is not given before the post de-icing/anti-icing check is completed.

The company carrying out the de-icing/anti-icing treatment shall be responsible for the treatment and pass all information about the treatment to the company carrying out the post de-icing/anti-icing check.

Transmission of elements a), b), and c) of paragraphs 3.14.2 to the Commander confirms that a post de-icing/anti-icing check was completed and the aircraft is clean (refer to 3.11).

- 3.14.4 All clear signal
The flight crew shall receive a confirmation from the ground crew that all de-icing/anti-icing operations are complete and that all personnel and equipment are clear before reconfiguring or moving the aircraft.

3.15 Holdover time

Holdover time is obtained by anti-icing fluids remaining on the aircraft surfaces. With a one-step de-icing/anti-icing operation the holdover time begins at the start of the operation and with a two-step operation at the start of the final (anti-icing) step. Holdover time will have effectively run out when frozen deposits start to form/accumulate on treated aircraft surfaces.

Due to their properties, Type I fluids form a thin liquid wetting film, which provides limited holdover time, especially in conditions of freezing precipitation. With this type of fluid no additional holdover time would be provided by increasing the concentration of the fluid in the fluid/water mix.

Type II, III, and IV fluids contain a pseudoplastic thickening agent, which enables the fluid to form a thicker liquid wetting film on external aircraft surfaces. This film provides a longer holdover time especially in conditions of freezing precipitation.

With this type of fluid additional holdover time will be provided by increasing the concentration of the fluid in the fluid/water mix, with maximum holdover time available from undiluted fluid.

The tables 3, 4 and 5 give an indication as to the time frame of protection that could reasonably be expected under conditions of precipitation. However, due to the many variables that can influence holdover time, these times should not be considered as minimums or maximums as the actual time of protection may be extended or reduced, depending upon the particular conditions existing at the time.

The lower limit of the published time span is used to indicate the estimated time of protection during moderate precipitation and the upper limit indicates the estimated time of protection during light precipitation.

The responsibility for the application of these data remains with the user.

CAUTION: Heavy precipitation rates or high moisture content, high wind velocity or jet blast may reduce holdover time below the lowest time stated in the range. Holdover time may also be reduced when aircraft skin temperature is lower than OAT. Therefore, the indicated times should be used only in conjunction with a pre-takeoff check.

NOTE 1: Certain fluids may be qualified according to fluid specifications but may not have been tested during winter to develop the holdover time guidelines specified in this document. Holdover time guidelines in this document are not applicable to these fluids.

NOTE 2: For use of holdover time guidelines consult Fluid Manufacturer Technical Literature for minimum viscosity limits of fluids as applied to aircraft surfaces.

NOTE 3: A degraded type II, type III, or type IV fluid shall be used with the holdover time guideline for type I fluids (table 3). A type II, type III, or type IV fluid is considered to be degraded if the viscosity is below the minimum limit as provided by the fluid manufacturer.

The type II fluid holdover time guideline (table 4) may be used with degraded type IV fluids only after substantiation by holdover time testing.

NOTE 4: Holdover time guidelines can also be obtained for individual fluid products and these "brand name" holdover times will be found to differ from the tables published here.

TABLE 1 - Guidelines for the application of Type I fluid/water mixtures (minimum concentrations) as a function of OAT.

OAT	One-Step Procedure	Two-Step Procedure	
	De-icing/Anti-icing	First step: De-icing	Second step: Anti-icing ¹⁾
-3 °C (27 °F) and above	Heated mix of fluid and water with a freeze point of at least 10 °C (18 °F) below OAT	Heated water or a heated mix of fluid and water	Heated mix of fluid and water with a freeze point of at least 10 °C (18 °F) below OAT
below -3 °C (27 °F) down to LOU		Freeze point of heated fluid mixture shall not be more than 3 °C (5 °F) above OAT	
<p>NOTE 1: Temperature of water or fluid/water mixtures shall be at least 60 °C (140 °F) at the nozzle. Upper temperature limit shall not exceed fluid and aircraft manufacturer's recommendations.</p> <p>NOTE 2: This table is applicable for the use of Type I Holdover Time Guidelines. If holdover times are not required, a temperature of 60 °C (140 °F) at the nozzle is desirable.</p> <p>NOTE 3: To use Type I Holdover Time Guidelines, at least 1 liter/m² (~2 Gals/100ft²) must be applied to the de-iced surfaces.</p> <p>CAUTION: Wing skin temperatures may be lower than OAT. If this condition is identified, a stronger mix (more glycol) may need to be used to ensure a sufficient freeze point buffer.</p>			
1) To be applied before first step fluid freezes, typically within 3 minutes.			

TABLE 2 - Guidelines for the application of Type II, Type III, and Type IV fluid/water mixtures (minimum concentrations) as a function of OAT.

OAT 1)	Concentration of neat fluid/water mixture in vol%/vol%		
	One-Step Procedure	Two-Step Procedure	
	De-icing/Anti-icing	First step: De-icing	Second step: Anti-Icing ²⁾
- 3 °C (27 °F) and above	50/50 heated ³⁾ Type II, III, or IV	Water heated to 60 °C (140 °F) minimum at the nozzle or a heated mix of Type I, II, III, or IV with water	50/50 Type II, III, or IV
below -3 °C (27 °F) to -14 °C (7 °F)	75/25 heated ³⁾ Type II, III, or IV	Heated suitable mix of Type I, II, III, or IV with FP not more than 3 °C (5 °F) above actual OAT	75/25 Type II, III, or IV
below -14 °C (7 °F) to -25 °C (-13 °F)	100/0 heated ³⁾ Type II, III, or IV	Heated suitable mix of Type I, II, III, or IV with FP not more than 3 °C (5 °F) above actual OAT	100/0 Type II, III, or IV
below -25 °C (-13 °F)	Type II/Type III/Type IV fluid may be used below -25 °C (-13 °F) provided that the freezing point of the fluid is at least 7 °C (13°F) below OAT and that aerodynamic acceptance criteria are met (LOUT). Consider the use of Type I/water mix when Type II, III, or IV fluid cannot be used (see table 1).		
<p>1) Fluids must only be used at temperatures above their LOU.T.</p> <p>2) To be applied before first step fluid freezes, typically within 3 minutes.</p> <p>3) Clean aircraft may be anti-iced with unheated fluid.</p>			
<p>NOTE: For heated fluid and fluid mixtures, a temperature not less than 60 °C (140 °F) at the nozzle is desirable. When using in the first step a heated fluid/water mix with a freezing point <u>above</u> OAT, it is strongly recommended that the temperature at the nozzle is at least 60 °C and at least 1 liter/m² (~2 Gals/100ft²) is applied to the surfaces to be de-iced. Upper temperature limit shall not exceed fluid and aircraft manufacturer's recommendations.</p> <p>CAUTION 1: Wing skin temperatures may be lower than OAT. If this condition is identified, it shall be verified if a stronger mix (more glycol) may need to be used to ensure a sufficient freeze point buffer. As fluid freezing may occur, 50/50 type II or IV fluid shall not be used for the anti-icing step of a cold soaked wing as indicated by frost or ice on the lower surface of the wing in the area of the fuel tank.</p> <p>CAUTION 2: An insufficient amount of anti-icing fluid, especially in the second step of a two step procedure, may cause a substantial loss of holdover time. This is particularly true when using a Type I fluid mixture for the first step (de-icing).</p> <p>CAUTION 3: Some fluids shall only be used undiluted. For some fluids the lowest operational use temperature may differ. For details refer to fluid manufacturer's documentation.</p>			

TABLE 3 - Guideline for Holdover times Anticipated for Type I Fluid Mixtures as a Function of Weather Conditions and OAT

OAT		Approximate Holdover Times Under Various Weather Conditions (hours : minutes)						
°C	°F	Active Frost	Freezing Fog	Snow/ Snow Grains (1)	Freezing Drizzle (2)	Light Freezing Rain	Rain on Cold Soaked Wing	Other (3)
-3 and above	27 and above	0:45	0:11 - 0:17	0:06 - 0:11	0:09 - 0:13	0:02 - 0:05	0:02 - 0:05 (4)	CAUTION: No Holdover time Guidelines exist
below -3 to -6	below 27 to 21	0:45	0:08 - 0:13	0:05 - 0:08	0:05 - 0:09	0:02 - 0:05		
below -6 to -10	below 21 to 14	0:45	0:06 - 0:10	0:04 - 0:06	0:04 - 0:07	0:02 - 0:05		
below -10	below 14	0:45	0:05 - 0:09	0:02 - 0:04				

- (1) In light "Rain and Snow" conditions use "Light Freezing Rain" holdover times
- (2) If positive identification of "Freezing Drizzle" is not possible use "Light Freezing Rain" holdover times
- (3) Other conditions are: Heavy snow, snow pellets, ice pellets, hail, moderate freezing rain and heavy freezing rain
- (4) No holdover time guidelines exist for this condition for 0 °C (32 F) and below

Type I Fluid / Water Mixture is selected so that the Freezing Point of the mixture is at least 10 °C (18 °F) below actual OAT

CAUTION: The time of protection will be shortened in heavy weather conditions. Heavy precipitation rates or high moisture content, high wind velocity or jet blast may reduce holdover time below the lowest time stated in the range. Holdover time may also be reduced when the aircraft skin temperature is lower than OAT. Therefore, the indicated times should be used only in conjunction with a pre-takeoff check.

De-icing/anti-icing fluids used during ground de-icing/anti-icing are not intended for - and do not provide - protection during flight.

TABLE 4 - Guideline for Holdover times Anticipated for Type II Fluid Mixtures as a Function of Weather Conditions and OAT

OAT		Type II Fluid Concentration Neat-Fluid/Water (Vol %/Vol %)	Approximate Holdover Times under Various Weather Conditions (hours : minutes)						
°C	°F		Active Frost	Freezing Fog	Snow/ Snow Grains ⁽¹⁾	Freezing Drizzle ⁽²⁾	Light Freezing Rain	Rain on Cold Soaked Wing	Other ⁽³⁾
-3 and above	27 and above	100/0	8:00	0:35-1:30	0:20-0:45	0:30-0:55	0:15-0:30	0:05-0:40 ⁽⁴⁾	CAUTION: No holdover time guidelines exist
		75/25	5:00	0:25-1:00	0:15-0:30	0:20-0:45	0:10-0:25	0:05-0:25 ⁽⁴⁾	
		50/50	3:00	0:15-0:30	0:05-0:15	0:05-0:15	0:05-0:10		
below -3 to -14	below 27 to 7	100/0	8:00	0:20-1:05	0:15-0:35	0:15-0:45 ⁽⁵⁾	0:10-0:25 ⁽⁵⁾		
		75/25	5:00	0:20-0:55	0:15-0:25	0:15-0:30 ⁽⁵⁾	0:10-0:20 ⁽⁵⁾		
below -14 to -25	below 7 to -13	100/0	8:00	0:15-0:20	0:15-0:30				
below -25	below -13	100/0	Type II fluid may be used below -25°C (-13°F) provided the freezing point of the fluid is at least 7°C (13°F) below the OAT and the aerodynamic acceptance criteria are met. Consider use of type I fluid when type II fluid cannot be used (see table 3).						

- (1) In light "Rain and Snow" conditions use "Light Freezing Rain" holdover times
- (2) If positive identification of "Freezing Drizzle" is not possible use "Light Freezing Rain" holdover times
- (3) Other conditions are: Heavy snow, snow pellets, ice pellets, moderate and heavy freezing rain, hail
- (4) No holdover time guidelines exist for this condition for 0°C (32°F) and below
- (5) No holdover time guidelines exist for this condition below -10°C (14°F)

CAUTION: The time of protection will be shortened in heavy weather conditions. Heavy precipitation rates or high moisture content, high wind velocity or jet blast may reduce holdover time below the lowest time stated in the range. Holdover time may also be reduced when the aircraft skin temperature is lower than OAT. Therefore, the indicated times should be used only in conjunction with a pre-takeoff check.

De-icing/anti-icing fluids used during ground de-icing/anti-icing are not intended for - and do not provide - protection during flight.

TABLE 5 - Guideline for Holdover times Anticipated for Type III Fluid Mixtures as a Function of Weather Conditions and OAT

OAT		Type III Fluid Concentration Neat-Fluid/Water (Vol %/Vol %)	Approximate Holdover Times under Various Weather Conditions (hours : minutes)						
°C	°F		Active Frost	Freezing Fog	Snow/ Snow Grains (1)	Freezing Drizzle (2)	Light Freezing Rain	Rain on Cold Soaked Wing	Other (3)
-3 and above	27 and above	100/0	2:00	0:20-0:40	0:10-0:20	0:10-0:20	0:08-0:10	0:06-0:20 (4)	CAUTION: No holdover time guidelines exist
		75/25	1:00	0:15-0:30	0:08-0:15	0:08-0:15	0:06-0:10	0:02-0:10 (4)	
		50/50	0:30	0:10-0:20	0:04-0:08	0:05-0:09	0:04-0:06		
below -3 to -10	below 27 to 14	100/0	2:00	0:20-0:40	0:09-0:15	0:10-0:20	0:08-0:10		
		75/25	1:00	0:15-0:30	0:07-0:10	0:09-0:12	0:06-0:09		
below -10	below 14	100/0	2:00	0:20-0:40	0:08-0:15				

Type III fluid may be used below -10 °C (14 °F), provided the freezing point of the fluid is at least 7 °C (13 °F) below OAT and aerodynamic acceptance criteria are met.
Consider use of type I fluid when type III fluid cannot be used (see table 3).

- (1) In light "Rain and Snow" conditions use "Light Freezing Rain" holdover times
- (2) If positive identification of "Freezing Drizzle" is not possible use "Light Freezing Rain" holdover times
- (3) Other conditions are: Heavy snow, snow pellets, ice pellets, moderate and heavy freezing rain, hail
- (4) No holdover time guidelines exist for this condition for 0°C (32°F) and below

CAUTION: The time of protection will be shortened in heavy weather conditions. Heavy precipitation rates or high moisture content, high wind velocity or jet blast may reduce holdover time below the lowest time stated in the range. Holdover time may also be reduced when the aircraft skin temperature is lower than OAT. Therefore, the indicated times should be used only in conjunction with a pre-takeoff check.

De-icing/anti-icing fluids used during ground de-icing/anti-icing are not intended for - and do not provide - protection during flight.

TABLE 6 - Guideline for Holdover times Anticipated for Type IV Fluid Mixtures as a Function of Weather Conditions and OAT

OAT		SAE Type IV Fluid Concentration Neat-Fluid/Water (Vol %/Vol %)	Approximate Holdover Times under Various Weather Conditions (hours : minutes)						
°C	°F		Active Frost	Freezing Fog	Snow/ Snow Grains ⁽¹⁾	Freezing Drizzle ⁽²⁾	Light Freezing Rain	Rain on Cold Soaked Wing	Other ⁽³⁾
-3 and above	27 and above	100/0	12:00	1:15-2:30	0:35-1:15	0:40-1:10	0:25-0:40	0:10-0:50 ⁽⁴⁾	CAUTION: No holdover time guidelines exist
		75/25	5:00	1:05-1:45	0:20-0:55	0:35-0:50	0:15-0:30	0:05-0:35 ⁽⁴⁾	
		50/50	3:00	0:15-0:35	0:05-0:15	0:10-0:20	0:05-0:10		
below -3 to -14	below 27 to 7	100/0	12:00	0:20-1:20	0:20-0:40	0:20-0:45 ⁽⁵⁾	0:10-0:25 ⁽⁵⁾		
		75/25	5:00	0:25-0:50	0:15-0:35	0:15-0:30 ⁽⁵⁾	0:10-0:20 ⁽⁵⁾		
below -14 to -25	below 7 to -13	100/0	12:00	0:15-0:40	0:15-0:30				
below -25	below -13	100/0	Type IV fluid may be used below -25°C (-13°F) provided the freezing point of the fluid is at least 7°C (13°F) below the OAT and the aerodynamic acceptance criteria are met. Consider use of type I fluid when type IV fluid cannot be used (see table 3).						

- (1) In light "Rain and Snow" conditions use "Light Freezing Rain" holdover times
- (2) If positive identification of "Freezing Drizzle" is not possible use "Light Freezing Rain" holdover times
- (3) Other conditions are: Heavy snow, snow pellets, ice pellets, moderate and heavy freezing rain, hail
- (4) No holdover time guidelines exist for this condition for 0°C (32°F) and below
- (5) No holdover time guidelines exist for this condition below -10°C (14°F)

CAUTION: The time of protection will be shortened in heavy weather conditions. Heavy precipitation rates or high moisture content, high wind velocity or jet blast may reduce holdover time below the lowest time stated in the range. Holdover time may also be reduced when the aircraft skin temperature is lower than OAT. Therefore, the indicated times should be used only in conjunction with a pre-takeoff check.

De-icing/anti-icing fluids used during ground de-icing/anti-icing are not intended for - and do not provide - protection during flight.

4. Aircraft de-icing methods with infrared technology

Refer to SAE ARP 4737 section 6. for cautions and minimum requirements to be considered for this method.

5. Aircraft de-icing methods with forced air technology

Refer to SAE ARD 50102 for cautions and minimum requirements to be considered for this method.

6. Quality Assurance Programme

6.1. Station quality assurance programme for aircraft de-icing/anti-icing operations.

6.1.1 Introduction.

A programme, which ensures compliance with the relevant sections of JAR OPS 1.345, shall be introduced for all on-line Stations where aircraft de-icing/anti-icing is either normally carried out, or where local conditions may periodically lead to a requirement for aircraft to be de-iced/anti-iced. Deficiencies, in regard to a Station's local de-/anti-icing procedures, shall be identified and subsequently actioned through this Programme, thereby ensuring that the required safety standards are maintained.

It is the responsibility of *..... to ensure;

- 1) compliance with this programme
 - 2) that any outstanding deficiencies (negative responses) identified, are resolved as a matter of urgency
 - 3) that an effective audit programme is maintained.
- (* Official nominated by Operator)

NOTE: An example for a "De-icing/Anti-icing - Quality Assurance Checklist and Report" is given in paragraph 6.1.4 . However, it should be noted that this list is just an example and therefore might not reflect today's practices.

6.1.2 Inspection requirements

Prior to the start of each winter period complete a "De-icing/Anti-icing - Quality Assurance Checklist and Report". Distribute copies of this report to the addressees listed at the end of this report. Ensure that all negative responses are actioned within the time scale annotated in this report. Then complete and distribute updated copies of this report.

When a new Station is to be opened up, an initial inspection must be carried out, before the start of operations. Firstly, complete a "De-icing/Anti-icing - Quality Assurance Checklist and Report", then distribute copies of this report to the addressees listed at the end of this report. Immediately prior to the start of operations carry out a follow up inspection, ensuring that all negative responses have been actioned. Then complete and distribute updated copies of the "De-icing/Anti-icing - Quality Assurance Checklist and Report".

6.1.3 Responsibilities

Responsibility for the delegation, regulation and control of aircraft ground de-icing/anti-icing operations are defined in Company procedure

The following responsibilities apply in regard to aircraft operating under snow and ice conditions:

- ##### **6.1.3.1**
- *..... shall be responsible for ensuring that the necessary infrastructure is in place at the Stations under their control, in order to maintain safe operations during ground icing conditions.
(* Official nominated by Operator)

- ##### **6.1.3.2**
- The Company responsible for the de-icing/anti-icing operation (further called "de-icing company") shall maintain vehicles/equipment, fluids, training and procedures, in accordance with the latest edition of the relevant ISO specifications (ISO 11075 through 11078) or SAE documents (ARP 4737, AMS 1424, AMS 1428, ARP 1971) or the AEA recommendations on de-icing.

- 6.1.3.3 Personnel carrying out the de-icing/anti-icing operation are responsible for ensuring that the task is performed in accordance with the requirements detailed in the latest edition of the Aircraft Maintenance Manual and ISO 11076 or SAE ARP 4737 or AEA recommendations on de-icing .
- 6.1.3.4 The person responsible for final release/dispatch of the aircraft is responsible for ensuring that the aircraft has been de-iced/anti-iced in accordance with the requirements detailed in the latest edition of the Aircraft Maintenance Manual and ISO 11076 or SAE ARP 4737 or AEA recommendations on de-icing ensuring that relevant surfaces are free of frost, ice, slush and snow at the time of dispatch.
- 6.1.3.5 After receiving the Anti-icing Code, the Commander (pilot in command) is responsible for ensuring that the relevant surfaces remain free of frost, ice, slush and snow until takeoff.

6.1.4 DE-ICING/ANTI-ICING - QUALITY ASSURANCE CHECKLIST AND REPORT

STATION NAME: **DATE:** **Report No.:**

INSPECTED BY: **TITLE:** **AIRLINE:**

Type of inspection Initial: Annual: Follow up: Other:

I Handling company performing de-icing/anti-icing:

Type of company:

Airline Ground handling Other (specify) ISO 9000 certified

Airlines using the company for de-icing/anti-icing services:

II Handling company performing inspection after de-icing/anti-icing: Same as above
(Fill in if not the same as above)

Type of company:

Airline Ground handling Other (specify) ISO 9000 certified

Airlines using the company for inspection after de-icing/anti-icing services:

Findings / Recommendations (for details see checklist and findings summary on last page):

No findings <input type="checkbox"/>	Minor findings <input type="checkbox"/>	Safety related findings <input type="checkbox"/>
--------------------------------------	---	--

Restrictions: Yes No
(Specify if yes)

Corrective measures required prior to de-icing/anti-icing operation: Yes No
Follow-up audit required prior to de-icing/anti-icing operation: Yes No

Recommended audit interval (specify) Remarks:

Signature: Date:

6.1.4.A General Information

6.1.4.A.1 Contact Addresses

I Handling company performing de-icing/anti-icing:

Responsible Mgr: Telephone:

Address: Fax:

..... E-Mail:

..... SITA Telex:

II Handling company performing inspection after de-icing/anti-icing: Same as above
 (Fill in if not the same as above)

.....

Responsible Mgr: Telephone:

Address: Fax:

..... E-Mail:

..... SITA Telex:

6.1.4.A.2 Fluids *

		Specification fluid released to				
		ISO11075	ISO11078	AMS1424	AMS1428	others
Fluid A:	Manufacturer:					
	Brand name/type:					
Fluid B:	Manufacturer:					
	Brand name/type:					
Fluid C:	Manufacturer:					
	Brand name/type:					

* Specify above all de-icing/anti-icing fluids likely to be used on aircraft by the previously named Handling Company. It is up to the individual Airline to approve the listed fluid(s)

6.1.4.A.3 Miscellaneous

De-icing/anti-icing procedure manuals are available from following Airlines	
Valid contracts are signed with the following Airlines	
Are valid AEA recommendations, ISO 11076 or ARP4737 available (specify)	
Start of winter operation (readiness of vehicles/ fluids)	
End of winter operation	
List companies which may be called on to provide ad-hoc de-icing/anti-icing operations and complete separate audit survey for each Handling Company if they are providing services	
List companies which may be called on to provide ad-hoc inspection after de-icing/anti-icing operations and complete separate audit survey for each Handling Company if they are providing services	

6.1.4.B Station Inspection Checklist

Complete the following Inspection Checklist during each winter period.
Request by a separate letter to the Handling Company that all negative responses are rectified within a time scale.

Checklist details:

Items should be answered with Y (yes) or N (no) or recorded as 'N/A' if not applicable
Unsatisfactory items should be marked with 'X' or as 'C' and comments recorded.
Certain other items call for specific values to be recorded.

In the case that an observation may not always be possible for any reasons, the items should be marked as 'N/O'.

Q-Nr.	Questions	Y/N/X/C	Comments
	De-icing/anti-icing Fluids		
1.	Are fluid release documents (Certificate of Conformance) received from the fluid manufacturer for each fluid delivery/batch and retained by the consignee for inspection, as necessary		
2.	Are records of refractive index checks, carried out on fluids sprayed from each operational piece of de-icing/anti-icing equipment, maintained and is the information available to Operators (where vehicles are equipped with a proportional mix system, a representative range of samples, taken from the nozzle at typical operational settings, shall be checked)		
3.	Are records of viscosity checks, carried out on samples of Type II and IV fluids sprayed from the nozzle of each appropriate piece of de-icing/anti-icing equipment at typical operational settings, maintained and is the information available to Operators.		
4.	<p>Viscosity spot checks shall be performed on each vehicle type used by the handling company. Samples shall be taken under supervision of auditor/inspector from spraying nozzles, vehicle tank and storage tank for laboratory analyses.</p> <p>Note identification number of vehicle from which the sample was taken (a different vehicle number should be checked at next inspection if possible).</p> <p>NOTE: Viscosity must be within the limits published by the fluid manufacturer</p>		<p>Vehicle no. checked:</p> <p>.....</p> <p>.....</p> <p>.....</p> <p>.....</p>

6.1.4.B Station Inspection Checklist (continued)

Q-Nr.	Questions	Y/N/ X/C	Comments
	Training and Qualification; Personnel of company performing de-icing/anti-icing		
5.	Do the personnel carrying out the de-icing/anti-icing operation receive training in cold weather operations		
6.	What standard are they trained to Specify:		<input type="checkbox"/> AEA Recommendations <input type="checkbox"/> ISO 11076 <input type="checkbox"/> SAE ARP 4737 <input type="checkbox"/> Company Procedure (specify) <input type="checkbox"/> Others (specify)
7.	Do they receive annual refresher training		
8.	Are training records maintained		
9.	How is the success of the training evaluated		<input type="checkbox"/> Theoretical Test <input type="checkbox"/> Practical Test <input type="checkbox"/> No Test

Q-Nr.	Questions	Y/N/ X/C	Comments
	Training and Qualification; Personnel of company performing inspection after de-icing/anti-icing		
10.	Do the personnel who carry out the check after de-icing/anti icing receive training in cold weather operations		
11.	What standard are they trained to Specify:		<input type="checkbox"/> AEA Recommendations <input type="checkbox"/> ISO 11076 <input type="checkbox"/> SAE ARP 4737 <input type="checkbox"/> Company Procedure (specify) <input type="checkbox"/> Others (specify)
12.	Do they receive annual refresher training		
13.	Are training records maintained		
14.	How is the success of the training evaluated		<input type="checkbox"/> Theoretical Test <input type="checkbox"/> Practical Test <input type="checkbox"/> No Test

6.1.4.B Station Inspection Checklist (continued)

Q-Nr.	Questions	Y/N/X/C	Comments
	De-icing/anti-icing Equipment (vehicles of each separate type/modification state to be specified)		
15.	Manufacturer/Model: / Total number of vehicles of this model: Tank 1 Fluid*: / Tank 2 Fluid*: / Tank 3 Fluid*: / * Type/concentration of fluid		
16.	Are vehicle tanks / filling ports labelled for fluid Type and/or Mix		
17.	How is Fluid Mixed		<input type="checkbox"/> By vehicle proportional mix system <input checked="" type="checkbox"/> Manually in vehicle <input type="checkbox"/> In storage tank
18.	What temperature is the de-icing fluid applied at (Temperature at nozzle)		Temperature: ~ °C
19.	Can Type II or IV fluid (undiluted or hot mix) be sprayed without degrading the fluid beyond required limits (Refer to questions 3 and 4)		
20.	Can the de-icing fluid spray reach all appropriate parts of the aircraft		
21.	Do vehicles fulfil the requirements of ISO 11077 (or equivalent)		
22.	Are spraying nozzles properly marked with fluid type and/or mixture rate when more than one nozzle is installed		
23.	Are vehicles maintained to a maintenance schedule		

Q-Nr.	Questions	Y/N/X/C	Comments
	De-icing/anti-icing Equipment (vehicles of each separate type/modification state to be specified)		
24.	Manufacturer/Model: / Total number of vehicles of this model: Tank 1 Fluid*: / Tank 2 Fluid*: / Tank 3 Fluid*: / * Type/concentration of fluid		
25.	Are vehicle tanks / filling ports labelled for fluid Type and/or Mix		
26.	How is Fluid Mixed		<input type="checkbox"/> By vehicle proportional mix system <input type="checkbox"/> Manually in vehicle <input type="checkbox"/> In storage tank
27.	What temperature is the de-icing fluid applied at (Temperature at nozzle)		Temperature: ~ °C
28.	Can Type II or IV fluid (undiluted or hot mix) be sprayed without degrading the fluid beyond required limits (Refer to questions 3 and 4)		
29.	Can the de-icing fluid spray reach all appropriate parts of the aircraft		
30.	Do vehicles fulfil the requirements of ISO 11077 (or equivalent)		
31.	Are spraying nozzles properly marked with fluid type and/or mixture rate when more than one nozzle is installed		
32.	Are vehicles maintained to a maintenance schedule		

6.1.4.B Station Inspection Checklist (continued)

Q-Nr.	Questions	Y/N/X/C	Comments
	De-icing/anti-icing Equipment (vehicles of each separate type/modification state to be specified)		
33.	Manufacturer/Model: / Total number of vehicles of this model: Tank 1 Fluid*: / Tank 2 Fluid*: / Tank 3 Fluid*: / * Type/concentration of fluid		
34.	Are vehicle tanks / filling ports labelled for fluid Type and/or Mix		
35.	How is Fluid Mixed		<input type="checkbox"/> By vehicle proportional mix system <input type="checkbox"/> Manually in vehicle <input type="checkbox"/> In storage tank
36.	What temperature is the de-icing fluid applied at (Temperature at nozzle)		Temperature: ~ °C
37.	Can Type II or IV fluid (undiluted or hot mix) be sprayed without degrading the fluid beyond required limits (Refer to questions 3 and 4)		
38.	Can the de-icing fluid spray reach all appropriate parts of the aircraft		
39.	Do vehicles fulfil the requirements of ISO 11077 (or equivalent)		
40.	Are spraying nozzles properly marked with fluid type and/or mixture rate when more than one nozzle is installed		
41.	Are vehicles maintained to a maintenance schedule		

Q-Nr.	Questions	Y/N/X/C	Comments
	De-icing/anti-icing Facilities		
42.	Where are de-icing/anti-icing operations carried out		<input type="checkbox"/> Gate <input type="checkbox"/> After Pushback* <input type="checkbox"/> Remote/Centralised Position* <input type="checkbox"/> End of Runway* <input type="checkbox"/> Other (specify) * see question 43
43.	* Are local AIP and NOTAM/Instructions available from the Airport Authority and incorporated in the procedures of the handling company		
44.	Is the de-icing/anti-icing location negotiable		
45.	Where de-icing/anti-icing is carried out at an area away from the gate, who certifies that the aircraft has been correctly de-iced/anti-iced and that appropriate surfaces are free of all forms of frost, ice, slush and snow		specify
46.	Does Airline personnel have access to the remote de-icing/ /anti-icing position		
47.	Is fluid heated in storage tanks		
48.	If heated in storage tanks, what method of heating is employed and to what temperature		Temperature: ~ °C
49.	How is fluid stored		<input type="checkbox"/> Fixed Tanks <input type="checkbox"/> Mobile Tank(s) <input type="checkbox"/> Barrels
50.	Are all storage tanks and filling ports labelled for fluid type/mix		
51.	Are all components of storage facility checked in accordance with ISO 11076		

6.1.4.C Comments

6.1.4.D Findings Summary

Request remedial actions for finding(s) by a letter to the Handling Company

Item Q-Nr	Findings description

Distribution Copies to *

.....
.....

* Nominated by Operator

6.2. Fluid Sampling Procedure for Type II, Type III, or Type IV Fluids

6.2.1 Introduction

To ensure that the necessary safety margins are maintained between the start of the de-icing/anti-icing operation and takeoff, the fluid used to both de-ice and anti-ice aircraft surfaces, must be in an "ex-fluid manufacturers" condition and at the correct concentration. Due to the possible effect of vehicle/equipment heating and/or delivery system components on fluid condition, it is necessary for the sampling method to simulate typical aircraft application.

This section therefore describes the approved methods for collecting samples of Type II, III, and IV fluids, sprayed from operational aircraft de-icing/anti-icing vehicles/equipment, prior to the necessary quality control checks (see section 6.3) being carried out.

6.2.2 Method

The application is made onto a clean polythene sheet (approx. 2m x 2m) laid directly on the ground, or onto an aluminium plate with associated recovery system. Depending on wind speed/direction at the time of sampling the polythene sheet may require to be weighted down at the edges, to prevent movement.

The distance between the spray nozzle and the surface shall be approximately 3m and the fluid shall be sprayed perpendicular to the surface.

Where different spray patterns and flow rates are used during routine de-icing/anti-icing operations, samples shall be taken at typical nozzle settings (e.g. fine, medium or coarse) and flow rates for anti-icing.

6.2.3 Procedure

6.2.3.1 Select the required flow rate/spray pattern for the fluid to be sampled.

6.2.3.2 Spray the fluid to purge the lines and check the concentration of a sample, taken from the gun/nozzle after purging.

6.2.3.3 Should the refractive index indicate that the lines have not been adequately purged, repeat previous item 6.2.3.2 until the concentration is correct for the fluid to be sampled (on certain vehicles it may be necessary to spray more than 50ltrs. of fluid, before the lines are completely purged).

6.2.3.4 Direct the fluid onto the sampling surface and spray an adequate amount of fluid to allow for a 1 litre. sample to be taken.

6.2.3.5 Where a polythene sheet is used for sampling purposes, carefully lift the corners of the sheet and collect 1 litre of the fluid in a clean and dry bottle.

6.2.4 Reference Fluid

For reference purposes, take a 1 litre sample of the base fluid from the storage facility and a 1 litre sample from the fluid tank of the de-icing/anti-icing equipment/vehicle being sampled.

6.2.5 Identification of Samples

Attach a label to each sample, providing the following data:

6.2.5.1 Brand name and Type of the fluid (e.g. Kilfrost ABC-3/Type II, Clariant MPII 1951/Type II, etc.).

6.2.5.2 Identification of de-icing/anti-icing equipment/vehicle (e.g. Elephant Beta DT04, Fixed Rig R001, etc.).

6.2.5.3 Indicate flow rate and spray pattern.

6.2.5.4 Detail where the sample was taken from (e.g. nozzle, storage tank or equipment/vehicle tank).

6.2.5.5 Mixture strength (e.g. 100/0, 75/25, etc.).

6.2.5.6 Station (e.g. BAK, etc.).

6.2.5.7 Date sample was taken.

6.3 Checking Procedure for Aircraft De-icing/Anti-icing Fluids

6.3.1 Introduction

This checking procedure for aircraft de-icing/anti-icing fluids is in compliance with AEA station quality assurance programme for aircraft de-icing/anti-icing operations and with the relevant sections of JAR OPS 1.345. The procedure ensures that the required safety standards concerning

the de-icing/anti-icing fluids quality are maintained. When discrepancies are found, further investigation has to be conducted prior to use of the fluid.

6.3.2 Delivery Check for Fluids

Before filling the tank with the de-icing/anti-icing fluid it shall be established that the brand name and the concentration of the product mentioned in the packing list corresponds to the brand name and the concentration mentioned in the storage tank.

A sample of the delivered product shall be taken and checked from each batch before the storage tank/vehicle is filled.

Perform the delivery check for fluids as follows:

Type I fluid:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2
- perform a pH-value check according to 6.3.6.3 *)

Type II, type III, and type IV fluids:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2
- perform a pH-value check according to 6.3.6.3 *)
- perform a field viscosity check according to 6.3.6.4

*) Perform this check if it is suitable to identify contaminants in the fluid and/or detect degradation of the fluid used.

6.3.3 Deicing/Anti-icing Vehicle Fluid Checks

6.3.3.1 Concentration Checks

Fluids or fluid/water mixture samples shall be taken from the de-icing/anti-icing vehicle nozzles on a daily basis when vehicles are in use. The sample shall be protected against precipitation. Perform a refractive index check according to 6.3.6.2.

NOTE 1: Trucks without a mixing system

Samples may be taken from the truck tank instead of at the nozzle. Ensure that the fluid is at a uniform mix.

NOTE 2: Trucks with proportional mixing systems

Operational setting for flow and pressure shall be used. Allow the selected fluid concentration to stabilise before taking sample (see also 6.2.3).

NOTE 3: Trucks with automated fluid mixture monitoring system

The interval for refractive index checks has to be determined by the handling company in accordance with the system design.

6.3.3.2 Checks on (directly or indirectly) heated Fluids

Fluid or fluid/water mixture samples shall be taken from the de-icing/anti-icing vehicle tanks. As a guideline, the interval should not exceed two weeks, but it may be adjusted in accordance with local experience.

Perform a Refractive Index Check in accordance with 6.3.6.2.

6.3.4 Laboratory Checks for Fluids

The laboratory checks shall be performed for the fluids at the start and in the middle of the de-icing season and upon request by the airline. Fluid samples shall be taken from all de-icing/anti-icing vehicle spray nozzles of all vehicles and from all storage tanks in use.

For thickened de-icing/anti-icing fluids take the sample as described in fluid sampling procedure for type II, type III, and type IV fluids (see section 6.2).

Perform the laboratory check for fluids as follows:

Type I fluid:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2

- perform a pH-value check according to 6.3.6.3

Type II, type III, and type IV fluids:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2
- perform a pH-value check according to 6.3.6.3
- perform a laboratory viscosity check according to 6.3.6.5 -> Not applicable to samples taken from spray nozzle(s) used for de-icing exclusively.

6.3.5 Field Check for Fluids

Field check for fluids shall be made always when station inspection is made. The samples shall be taken from the storage tank and from the de-icing/anti-icing equipment nozzle.

For thickened de-icing/anti-icing fluids take the sample as described in fluid sampling procedure for type II, type III, or type IV fluids (see section 6.2).

Perform the field test for fluids as follows:

Type I fluid:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2
- perform a pH-value check according to 6.3.6.3 *)

Type II, type III, and type IV fluids:

- perform a visual contamination check according to 6.3.6.1
- perform a refractive index check according to 6.3.6.2
- perform a pH-value check according to 6.3.6.3 *)
- perform a field viscosity check according to 6.3.6.4

*) Perform this check if it is suitable to identify contaminants in the fluid and/or detect degradation of the fluid used.

6.3.6 Fluid Check Methods

6.3.6.1 Visual Contamination Check

- put fluid from the sample into a clean glass bottle or equivalent
- check for any kind of contamination (e.g. rust particles, metallic debris, rubber parts, etc.)
- the check can be made by any equivalent method

6.3.6.2 Refractive Index Check

- make sure the refractometer is calibrated and clean
- put a fluid drop taken from the sample or from the nozzle onto the test screen of the refractometer and close the prism
- read the value on internal scale and use the correction factor given by the manufacturer of the fluid in case the temperature of the refractometer is not 20°C
- compare the value with the figures from the fluid manufacturer *)
- clean the refractometer and return it into the protective cover
- the check can be made by any equivalent method

*) If a fluid manufacturer has not published any tolerances for the refractive index of diluted fluids, the measured refractive index shall be within limits corresponding to a concentration not lower than the nominal concentration and not higher than 7% above the nominal concentration. For type I fluids, the highest concentration at which a product may be used must also be observed. Example: For a sample with 50% nominal concentration, the measured refractive index must correspond to minimum 50% and maximum 57% concentration.

6.3.6.3 pH-value Check

- take a piece of pH paper and put it in the fluid so that the pH paper becomes wetted with the fluid
- remove the pH paper from the fluid and compare its colour with the colour of the table provided with the pH paper and read the corresponding pH value
- compare the pH-value with the figures from the fluid manufacturer
- the check can be made by any equivalent method

NOTE: The pH check in the laboratory should be performed with a pH measurement instrument.

6.3.6.4 Field Viscosity Check

- this check shall be made with a falling ball method, where the reference liquids represent the minimum and maximum allowed viscosities of the tested product
- put the sample into a clean sample tube
- insert the steel ball into the glass, fill it up completely and close it
- return the glass into the test tool and turn it vertically and let all steel balls reach the lower end of the test tubes
- after all 3 balls have reached the bottom of the tubes, turn the tool ± 180 degrees to a full vertical position
- the balls will move downwards with a different speed
- the speed of the middle steel ball shall be between the speed of the two other balls or be equal to the speed of one of them
- the check can be made by any equivalent method

6.3.6.5 Laboratory Viscosity Check

- perform the viscosity check in accordance with ASTM D 2196
- the measurements shall be carried out at rotation speeds of 0.3 rpm
- the temperatures at which the measurements are made and the spindle number shall be reported
- compare the viscosity values with figures from fluid manufacturer
- the check can be made by any equivalent method

7. Local Frost Prevention in Cold Soaked Wing Areas

7.1. Introduction

Wing surface temperatures can be considerably below ambient due to contact with cold fuel and/or close proximity to large masses of cold soaked metal. In these areas frost can build up on wing surfaces and may result in the entire wing being de-iced/anti-iced prior to the subsequent departure. This procedure provides recommendations for the prevention of local frost formation in cold soaked wing tank areas during transit stops in order to make de-icing/anti-icing of the entire wings unnecessary under such circumstances. This procedure does, however, not supersede standard de-icing/anti-icing procedures and has to fulfil the requirements of section 3. This procedure also does not relieve from any requirements for treatment and inspections in accordance with aircraft manufacturer manuals.

7.2. Definitions

Local frost build-up: Limited formation of frost in local wing areas sub-cooled by cold fuel or large masses of cold metal; this type of frost does not cover the entire wing!

7.3. Procedure

Using suitable spray equipment, apply a proper coating of undiluted type II or IV anti-icing fluid on the wings in the limited cold soaked areas where formation of frost may be expected due to contact of the wing skin with sub cooled fuel or masses of cold metal.

A proper coating completely covers the treated area with visible fluid.

NOTE: For limitations see paragraph 7.4.

7.4. Limits and Precautions

- This Local Frost Prevention procedure does not substitute standard de-icing/anti-icing procedures in accordance with section 3, clear ice checks or any other aircraft manufacturer requirements, nor the requirement that aircraft surfaces are clear of frost, slush, snow and ice accumulation.
- This Local Frost Prevention Procedure shall only be carried out if approved by the operator of the aircraft to be treated, and it shall only be carried out by properly qualified and trained personnel.
- This Local Frost Prevention procedure shall be applied on clean wings immediately following arrival of the aircraft. Application is acceptable at the latest when frost just starts to build up, but in this case the fluid shall be applied at a minimum temperature of 50 °C. If precipitation occurred between application of the fluid and dispatch of the aircraft and / or if precipitation is expected before takeoff, a standard de-icing/anti-icing treatment shall be performed in accordance with section 3.
- Both wings shall receive the same and symmetrical treatment, i.e. the same area in the same location shall be sprayed, also when conditions would not require the treatment of both wings.
CAUTION: Aerodynamic problems could result if this requirement is not met.
- A holdover time shall not be assigned to a Local Frost Prevention treatment since the treatment does not cover the entire aircraft or wing surface respectively.

7.5. Final check

A tactile check (by touch) of the treated areas and a visual check of the untreated areas of both wings shall be performed immediately before the aircraft leaves the parking position. These checks are conducted to insure that both wings are clean and free of frost. The applied de-icing/anti-icing fluid shall still be liquid and shall show no indication of failure, such as colour turning to white, loss of gloss, getting viscous, showing ice crystals etc.

7.6. Flight Crew Information

Following information shall be provided to the flight crew: "Local frost prevention was accomplished".

8. Off-gate de-icing/anti-icing procedures

8.1. Communications

During off-gate de-icing/anti-icing a two-way communication between flight crew and de-icing/anti-icing operator/supervisor must be established prior to the de-icing/anti-icing treatment. This may be done either by intercom or by VHF radio. In case VHF is used, the register or "tail number" of the aircraft instead of flight number must be used during all communications. An alternate means of communication may be the use of Electronic Message Boards. In the event of conflict, verbal communication shall take precedence.

During treatment all necessary information to cockpit must be given by this means (Beginning of treatment, treatment of sections requiring de-activation of aircraft systems, anti-icing code, etc.). Contact with flight crew may be closed after anti-icing code and readiness for taxi-out has been announced. For standard phrases ref. to 8.5.

8.2. Taxi guidance

When off-gate de-icing/anti-icing area is entered by taxiing, a sufficient taxi and stopping guidance must be arranged, or marshaller assistance must be given. In case radio contact must be established before entering the de-icing/anti-icing area, the signs with clearly marked operation frequency must be visible from the cockpit before entering this area.

8.3. General instructions

The de-icing/anti-icing operator together with the airport authorities must publish all necessary information about how to operate on the off-gate site by NOTAM or in local AIP. This information

has to include at least the location of, and standard taxi routing to the de-icing/anti-icing area, means to coordinate the de-icing/anti-icing operation, means to communicate before and during the de-icing/anti-icing operation and information about taxi and stopping guidance.

8.4. Responsibilities

The responsibility to determine the need for de-icing/anti-icing before dispatch lies with the qualified person who performs the departure check at the gate. This information must be given written or orally to the Commander of the aircraft, who is after that responsible to proceed in order to get proper treatment. After treatment, the result must be checked by a trained and qualified person (refer to 3.11) and the anti-icing code must be given to the Commander (refer to 3.14.2), after which the Commander is responsible for the airworthiness of the aircraft.

8.5. Terminology

Following standard communication terminology is recommended during off-gate de-icing/anti-icing procedures:

(DIS = De-icing/anti-icing supervisor)

(COMMANDER = Pilot in command)

DIS: "Set parking-brakes, confirm aircraft is ready for treatment, inform on any special requests."

After aircraft is configured for treatment:

COMMANDER: "Brakes are set, you may begin treatment and observe.....(any special requests like: ice under wing/flaps, clear-ice on top of wing, snow on fuselage, ice on landing-gear, anti-ice with type IV fluid, etc.)".

DIS: "We begin treatment now and observe....(special request given, like "ice under wing", etc.). I will call you back when ready".

ONLY AFTER EQUIPMENT IS CLEARED FROM AIRCRAFT AND ALL CHECKS ARE MADE:

DIS: "De-icing/anti-icing completed, ANTI-ICING CODE IS:.....(plus any additional info needed). I am disconnecting, standby for clear signal at right/left and/or contact ground/tower for taxi clearance."

COMMANDER: "De-icing/anti-icing completed, anti-icing code is.....".

9. Standardised training

For guidelines see "AEA Training Recommendations and Background Information for De-Icing/Anti-Icing of Aircraft on the Ground".